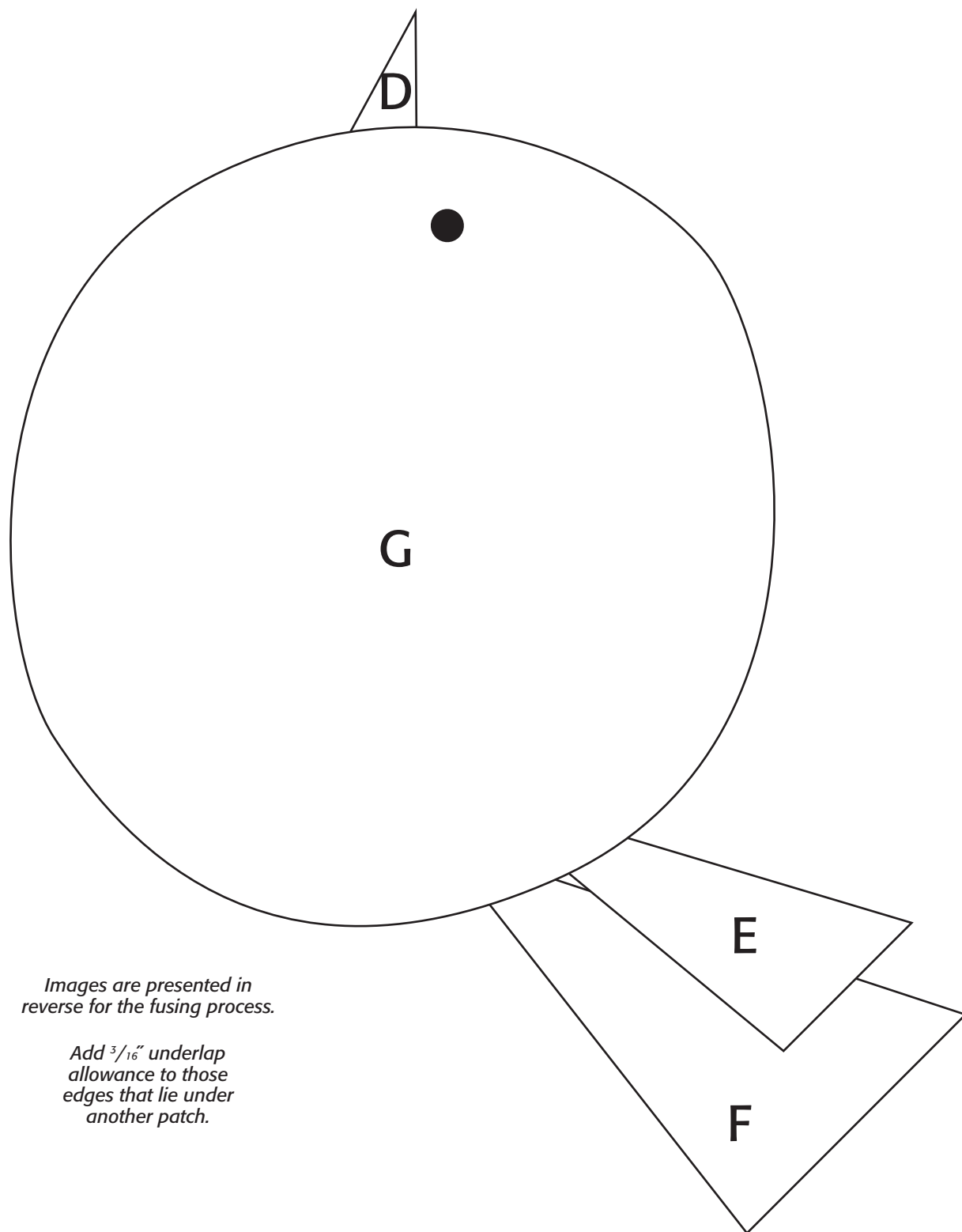


*Images are presented in
reverse for the fusing process.*

*Add $\frac{3}{16}$ " underlap
allowance to those
edges that lie under
another patch.*



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