

Add $\frac{3}{16}$ " underlap allowance to those edges that lie under another patch.

Images are presented in reverse for the fusing process.

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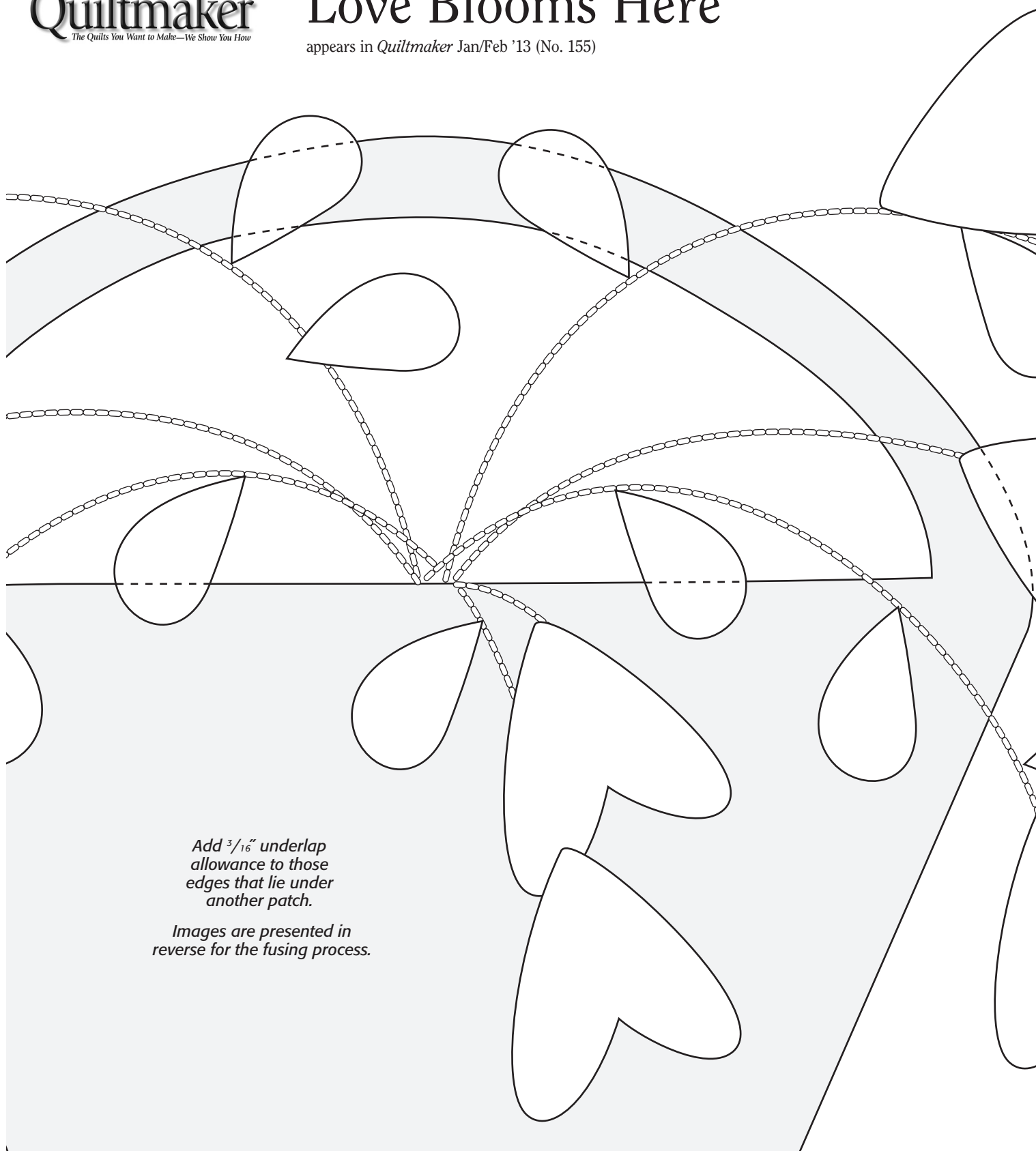
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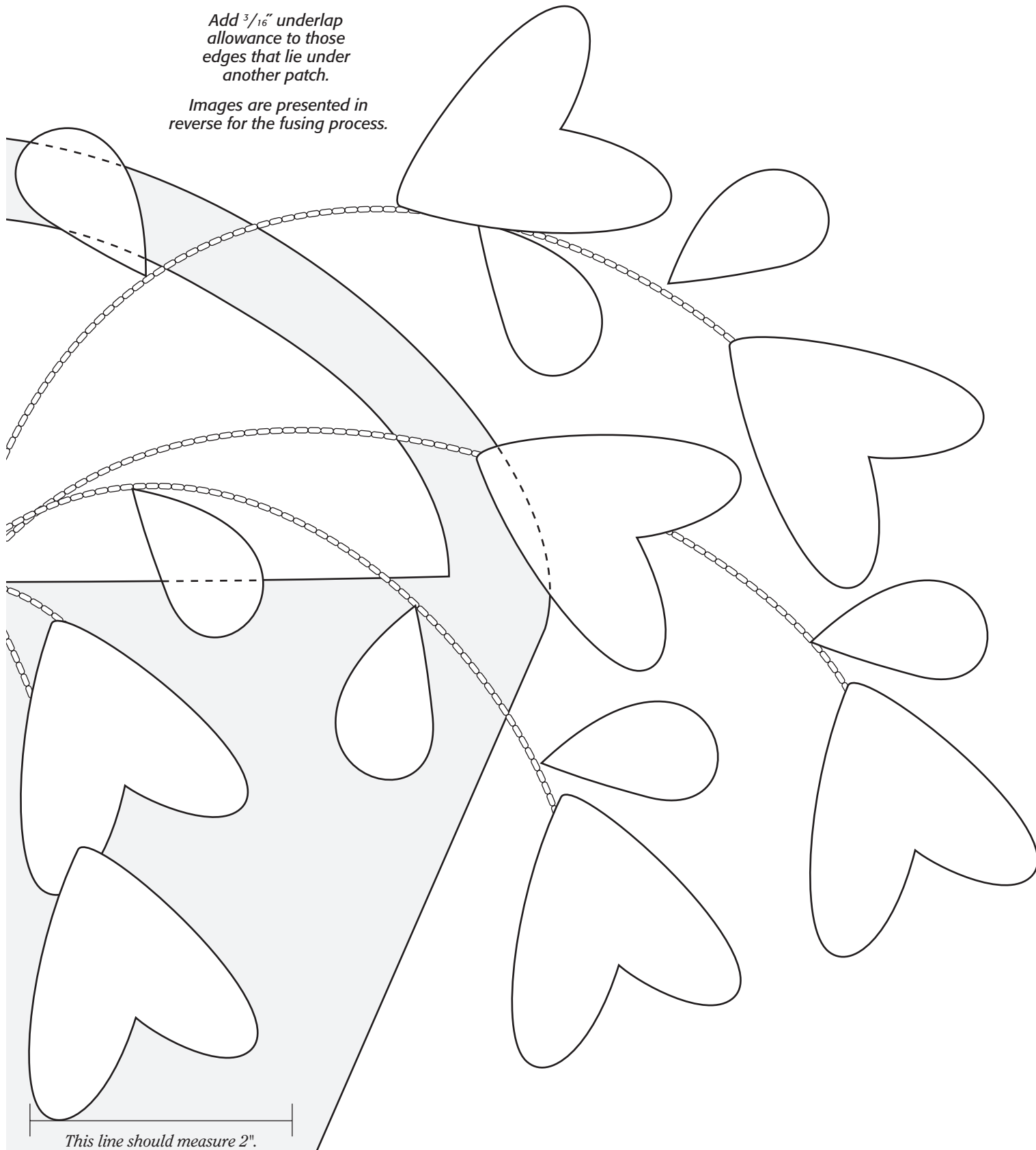
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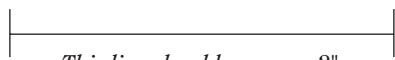
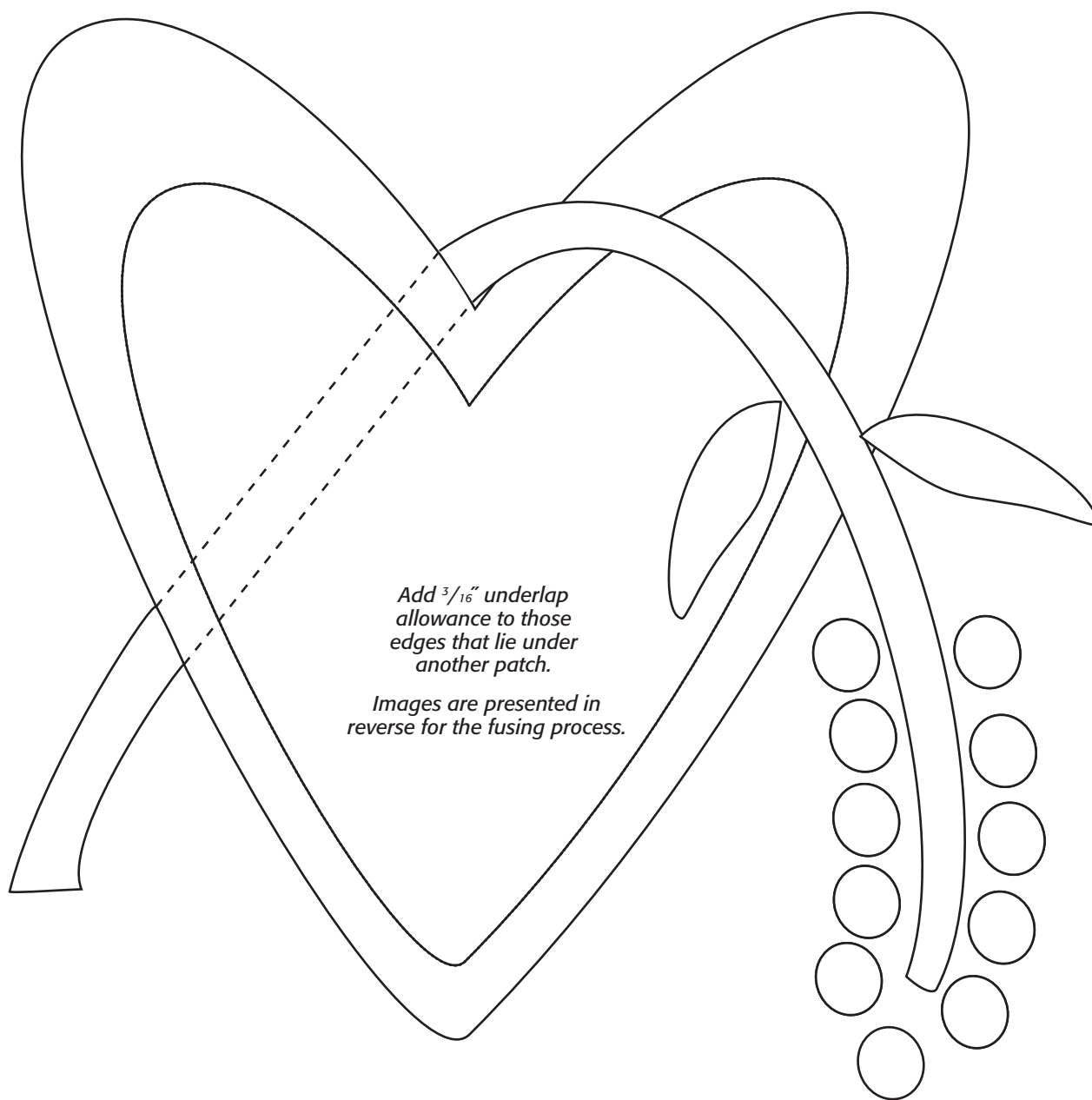
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